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Professional Medical Opinion

Health risks – damage to the urological system, bladder cancer and impaired fertility, exposure to fried foods fried in oil that have been reused, often for several days in the same oil, and the innovative solution to reduce morbidity caused by this exposure through the use of Beyond Oil technology

Details of my professional training:

- I graduated from the Technion Medical School Haifa with honors in 1993.
- Licensed to practice medicine number 25915 since 1994.
- Specialization in Urological Surgery at Bnei Zion Medical Center, managed by Prof. Ofer Nativ. I holds a specialist license in Urological Surgery No. 18215, since 2000.
- Postdoctoral internship in molecular biology of urological diseases supervised by Prof. Mark Schonberg, Brady Urological Institute, Johns Hopkins Hospital, Johns Hopkins University, Baltimore, USA, 1996-1997.
- Subspecialty in Pediatric Urological Surgery, Toronto Children's Hospital, including the Pediatric Spinal Malformation Rehabilitation Program, Bloor View Ontario National Center, supervised by Prof. Tony Khoury, University of Toronto, Toronto, Ontario, Canada, 2001-2003.
- Full Professorate the Rappaport Faculty of Medicine, Technion, Israel Institute of Technology, Haifa. Most of my research concerns malignancies in the urological system, especially bladder cancer. Engaged in active molecular research in early detection and finding drug treatment for bladder cancer.

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- Outgoing Chairman: The Society of Paediatric Urology in Israel, frequently participates in urology and paediatric urology conferences, and is a member of the Israeli Urological Association.
- Member of the committee for determining eligibility for surgery abroad for children suffering from birth defects on behalf of the Ministry of Health.
- Head of the Urology Department and Pediatric Urologist, Bnei Zion Medical Center in Haifa, 2024.

I was asked by the company, Beyond Oil, to provide an opinion based on the global medical literature on the association between eating fried food and occupational exposure, which takes place in kitchens in the restaurant industry and frying factories, to oil fumes from continuous frying and repeated in the same oil many times over several days, as occurs in fryers in institutional and industrial kitchens and morbidity in the urological system. Comparatively, I will demonstrate the difference in exposure to toxic substances and in reducing morbidity with the use of the Beyond Oil technology.

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Summary

Global problem: Global Health Risks- Effect of Eating industrialized fried foods on Consumers and kitchen workers:

The secret that the food and restaurant industries are forced to hide from the public is the "secret of returning oil" in the frying oil so it can be reused for hundreds of frying cycles for several days with the same oil. The practice is rooted deep in the global food industry, and takes place in the kitchens of restaurants, hotels, catering services, Banquet Halls and fried food establishments. The recurring oil is also rooted in many types of nutrition and diets in the world, as the food industry and the restaurant industry have succeeded in producing fried food adapted to any diet.

There was no comprehensive solution to this problem until now, because if the oil were changed every time they fry fresh batches of food - as in home use or even once a day, the price of food would rise unreasonably.

Extensive studies in the medical and scientific literature, health authorities in America and Europe, and various legislative authorities, prove the direct connection between eating fried food fried "in the return oil", which includes an average of 20% of the oil and inhaling oil vapor during the process, as well as severe morbidity, including the development of characteristic cancers.

The contribution of the global frying industry to the morbidity and mortality of consumers worldwide.

The biggest secret in the world of industrial frying, which meets us in most industrialized foods, is worse than frying in the restaurant industry, it turns out that some factories use the same oil for hundreds of frying between 3-10 days and finally throw it away. **On the other hand, global frying companies with dozens of frying plants around the world have developed a practice of not throwing oil at all.** Even after many days of frying in the same oil, instead of throwing away the burnt oil with the carcinogenic products, transfer it for filling tank "TOP UP" and automatically pour

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into the fryers with the new oil, in a measured manner between 5-10 percent at a time, and sometimes this action is hidden from the frying line workers, so that the oil with carcinogenic toxins mixes with the new oil and is transferred directly to the fried food, which absorbs between 15-30 percent of the oil on average.

This is the contribution of the global frying industry to consumer morbidity and mortality worldwide.

Repeated use of frying oil causes an increase in the release of toxins into both the air and fried foods. The rate of toxic emissions increases as oil reuse continues.

Who is affected by a re-frying problem?

This issue affects people around the world, transcending geographical and cultural boundaries. From an early age and throughout life, most of the world's population consumes fried food, widely prepared in oil from continuous frying and repeated in the same oil many times over many days. This practice occurs in various frameworks - from catering companies in kindergartens and schools, in military services, in universities and during social gatherings such as weddings. These foods are also common in hotels and restaurants, as most of the world's population buys fried food from the supermarket in the form of snacks, sweets, fried pastries and also frozen foods that were fried in the factory and heated at home, such as coated sausages, chips, chicken nuggets, onion rings, fried chicken, mozzarella sticks, spring rolls, fried calamari, schnitzels, fish and more.

Such extensive and sustained exposure to reused frying oils contributes significantly to serious health conditions such as cancer, cardiovascular disease, diabetes, lung problems and obesity, which affect people throughout their lives.

According to the World Health Organization, one in five people suffer from cancer, where reused frying oil is a significant risk factor. Repeated use of frying oil for several days leads to harmful health outcomes, including an increased incidence of certain types of cancer. Recent academic literature, along with studies by regulatory agencies, and health organizations around the world, confirm a direct link between the

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consumption of oil absorbed in fried foods and increased cancer rates.

According to studies plural eating the oil absorbed in fried foods, or inhaling oil vapor in repeated frying, has the potential to lead to the development of various cancers and other diseases.

When we eat fried food in a restaurant/fried snack, we are actually eating between 10-30% oil that is soaked in the fried food. This oil causes cancer, cardiovascular and arterial blockages, and at the moment, there is no solution to the problem in the world. Consumers are forced to eat oil-soaked fried food that is unhealthy for them and their families.

Previous research on the innovative technology of Beyond Oil and the solution to the re-frying problem was carried out by [Prof. Nissim Gerti](#), from Casali Institute of Applied Chemistry, Department Chemistry, The Hebrew University of Jerusalem, and [Prof. Oren Fruchter](#), principal The Pulmonary and Respiratory Intensive Care Department, Wolfson Medical Center and the Faculty of Medicine at Tel Aviv University. **My article will deal with the effects on the urological system.**

Many studies have mapped and found the types of toxins that develop in the oil in re-frying, which are absorbed in the fried food we eat and which are emitted into the air by the frying fumes that are inhaled in high concentrations by kitchen workers in the institutional market and frying plants. These toxins cause cancer and disease in all body systems in general and in the urological system in particular. These toxins are certain to cause specific diseases: bladder cancer, chronic kidney disease, and infertility.

Both researchers and policy makers of public health and occupational health around the world have an urgent need to tackle the global problem of the use of repetitive oil as a cause of morbidity and mortality worldwide.

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Beyond Oil is a public company traded on the Canadian Securities Exchange, specializing in the field of improving the health of fried foods. After 15 years of research and development, they have developed an innovative filter powder composed of food additives, which have been cleared by the strictest regulatory bodies in the world such as: FDA, Health Canada, NSF and more. The produced is also patented in Europe, Israel and the United States. This formula effectively absorbs degradation ingredients from fried oil, slows down the rate of deterioration reactions, and through a filtration process which is simple and removing toxins in a way that allows oil to be reused for many days while reducing the health risk to zero levels. The solution of Beyond Oil represents significant global progress in maintaining the health of diners and restaurant kitchen workers and frying plants reusing the same oil over an extended period.

The toxic substances emitted when re-frying in cooking oil

Repeated frying in the same oil hundreds of times for a number of days, as occurs in restaurant kitchens, hotels, banquet halls, frying plants, causes a massive emission of concentrated oil vapor. The concentration and composition of the steam varies according to the frying method, the type of fried food, and according to the type of oil. In general, many carcinogenic frying oil are emitted during cooking, such as:

- Polycyclic aromatic hydrocarbons (PAH)
- Heterocyclic aromatic amines, Benzene, and Formaldehyde

Below are tables that demonstrate the emission levels of aromatic amines according to the type of food:

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Table 1.2. The production rates and concentrations of UFP and PM_{2.5} during and at the end of frying of various types of foods

Food	Food temperature (°C) ^a	Production rate during frying		Concentration at the end of frying	
		UFP (particles/cm ³ s)	PM _{2.5} (µg/m ³ s)	UFP (particles/cm ³)	PM _{2.5} (µg/m ³)
Bacon	314	45	0.092	2.2*10 ⁴	38
Pancakes	297	25	0.17	2.5*10 ⁴	55
Peppers and onions	336	78	0.12	2.0*10 ⁴	60
Vegetable stir-fry	280	31	ND	2.0*10 ⁴	ND
Vegetable mix	249	59	ND	4.5*10 ⁴	ND
Fried egg	271	60	ND	2.5*10 ⁴	ND
Fried rice	274	6	ND	1.0*10 ⁴	ND
Breaded eggplant	280	88	1.1	8.0*10 ⁴	1000
Overall		44	0.13		

Table 1.8. Concentrations^a of PM_{2.5}, PAHs and formaldehyde in a research house during pan-frying

Type of stove Food cooked	PM _{2.5} (µg/m ³)		Total PAHs (ng/m ³)		Seven PAHs ^b (ng/m ³)		Formaldehyde ^c (ppb)
	Stove	Kitchen	Indoor	Outdoor	Indoor	Outdoor	Indoor
Gas							
Hamburger	115	60	294	288	0.93	1.76	3
Steak	2270	2670	833	189	3.70	1.93	48
Electric							
Hamburger	252	160	425	251	3.59	1.68	<2
Steak	542	457	610	431	2.56	3.24	9

From Kelly (2001)

Chemicals	References
Acrolein, crotonaldehyde, and benzene	[17]
2-Amino-3,8-dimethylimidazo[4,5-f]quinoxaline (MeIQx)	[13]
4-Aminobiphenyl (4-ABP) Benzo[a]pyrene (BaP),	[11,12]
Benzo[a]anthracene (BaA),	[11,12]
Benzo[b]fluoranthene (BbFA),	[11,12]
1,3-Butadiene, benzene, acrolein, formaldehyde	[15]
Dibenz[a,h]anthracene [DBahA],	[11,12]
2-Naphthylamine (2-NA)	[8,9]

Table 1: Examples of carcinogens detected in cooking hood fumes.

Chung KT (2013) *The Etiology of Bladder Cancer and its Prevention. J Cancer Sci Ther* 5: 346-361. doi:[10.4172/1948-5956.1000226](https://doi.org/10.4172/1948-5956.1000226)

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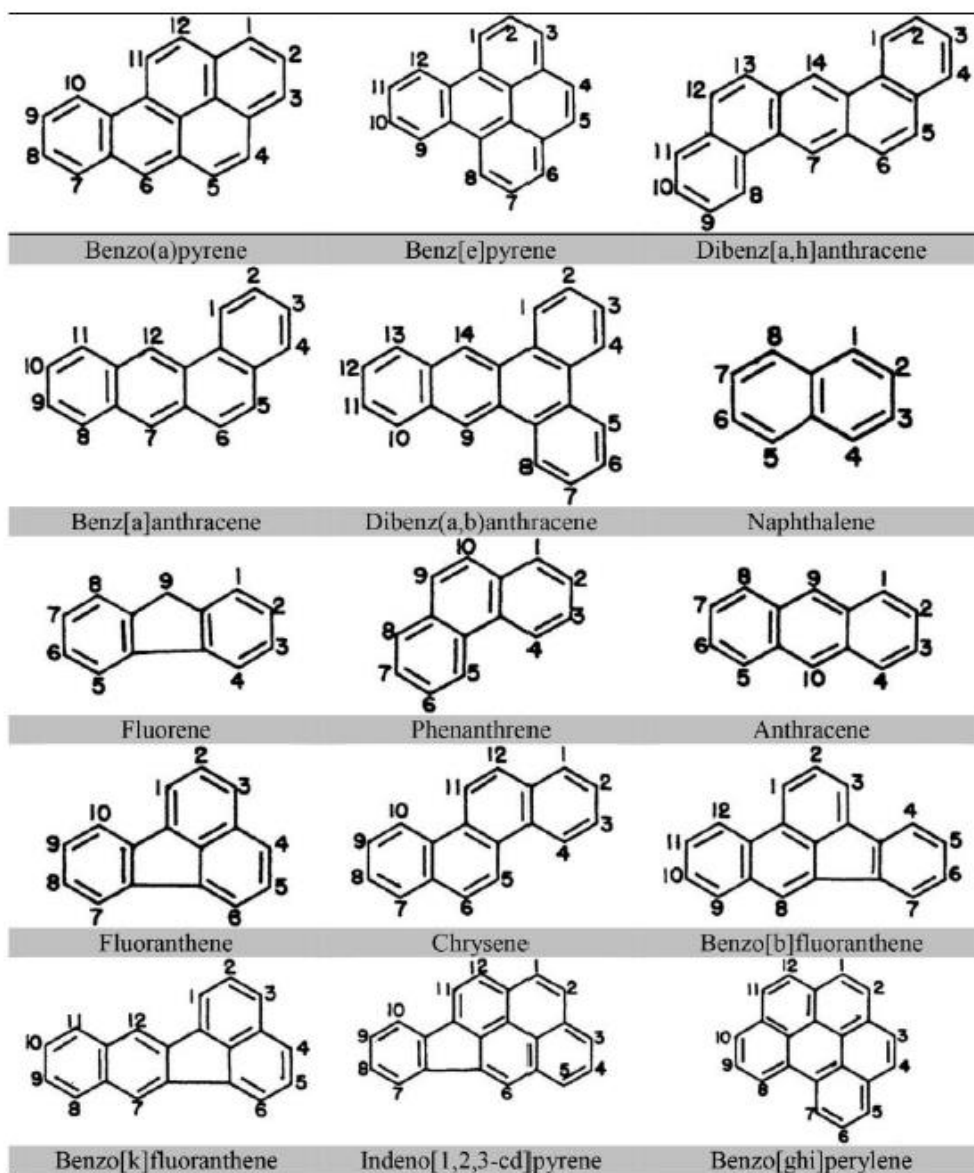


Figure 1. List of PAHs in cooking oil fumes (Li, Pan, and Wang 1992, 2003; Chen et al. 2012; Yao et al. 2015).

These toxins are harmful to those who breathe the vapors emitted during cooking, and in addition, some of them are absorbed into the prepared and served food, endangering those who eat it. Increased absorption of these toxins is associated with the development of malignant diseases in humans.

Penn et al. checked the rate of oxidative damage to DNA by urine test for 8 hydroxy 2 dioxi guanine. In fact, levels of guanine nucleic acid, which express oxidative damage due to toxin exposure, have been studied. The introductory chapter of their study notes

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that people who are exposed to frying oil fumes are at increased risk of developing respiratory diseases, lung cancer, and bladder cancer. The frying of oil and the reuse of fried oil in restaurants causes the emission of PHA's, aromatic amines and nitro PAH. These substances penetrate the body by breathing in the continuous frying fumes during food preparation or through the digestive system when eating the fried food and cause damage to nucleic acids, proteins and fats. Oxidative reaction with guanine nucleus oxidation causes hydroxylation of the base. Since the cell activates repair mechanisms of the damaged DNA and removes the damaged bases, their level can be measured in the urine. The higher it is, the higher the DNA damage. Of course, there is a direct link between the rate of DNA damage and the development of malignant diseases.

This study examined 387 volunteers who work in Chinese restaurants where most of the cooking is done by frying using the same oil multiple times over several days. All the volunteers in the experiment did not smoke, so the changes in the tests are not related to smoking at all, but only to exposure to frying toxins emitted from oil in the repeated frying. Levels of toxins in the kitchen and restaurant air were tested. It was found that the levels of toxins in the kitchen were higher than those in the restaurant air and it was found that the levels of guanine in the urine were significantly higher in the kitchen workers than in the restaurant space workers. It was also found that women in general suffer from more oxidative stress than men in this experiment.

Pan CH et al, Effect on Chinese restaurant workers of exposure to cooking oil fumes: a cautionary note on urinary 8 hydroxy 2 deoxyguanosine. Cancer epidemiol biomarkers prev. 17, 12, 3351-7, 2008.

Over time, Li et al. examined 61 men who served as cooks in the Chinese army who were exposed to oil fumes from repeated frying in the same oil several times over several days during their work, and at the same time followed 37 men who worked as administrators in the Chinese army and were not exposed to cooking oil fumes. During the study, air samples and parts of the subjects' work environment were taken, as well as urine samples from the subjects.

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It was found that PAH levels were significantly higher in kitchens than in offices.

Compound	Kitchens (n = 35)			Offices (n = 13)			P
	Median	Geometric mean	GSD	Median	Geometric mean	GSD	
Pyrene ^a	1.05	2.26	11.38	0.31	0.39	6.38	0.006
BaA	0.39	0.65	8.06	0.12	0.15	1.51	0.033
BkF	0.84	1.51	5.77	0.39	0.66	5.04	0.103
BaP	1.74	3.35	7.38	0.74	1.23	6.65	0.095
BghiP	4.88	9.55	10.62	0.81	1.69	9.18	0.004
Summed 5 PAH	7.87	20.37	9.35	2.21	4.23	7.93	0.006

^aPyrene (Pyr), benzo(a)anthracene (BaA), benzo(k)fluoranthene (BkF), benzo(a)pyrene (BaP), and benzo(ghi)perylene (BghiP).

In the urine tests, an increase in the metabolites of the aromatic amines was found according to the degree of exposure. Kitchens recorded relatively low levels in the times before shift work compared to shift work and specifically during frying, there was a steady increase in the level of metabolites of aromatic amines in the urine.

The researchers conclude that in the kitchen that deals with frying, there is a significant increase in exposure to PAH and an increase in inhalation of PAH vapors, which is reflected in an increase in the metabolites excreted into the urine. Since there is a direct link between the rate of exposure and the damage these substances cause to the body, the researchers recommend various ways to reduce the rate of exposure among workers.

Lai CH et al. Exposure to cooking oil fumes and oxidative damage: a longitudinal study in Chinese military cooks. Journal of exposure science and environmental epidemiology, 23, 94-100, 2013.

Since it is clear that there is significant emissions of these substances during frying, their effect on the human body in general and on cancer diseases in particular was examined.

In 2014, the Chief Scientists of the Ministry of Environmental Protection and the Israeli Ministry of Health published an explanatory leaflet on polycyclic aromatic hydrocarbons (PAH's):

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https://www.gov.il/BlobFolder/reports/environmental_pollutants/he/research_sviva_pollutants_info_PHA.pdf

The scientists explain that these substances constitute a group of 100 different chemicals created by incomplete combustion of organic substances. The main ways of exposure to these substances are, on the one hand, endanger the health of the employees of institutional kitchens and frying plants by inhaling the gases/vapors emitted from burning oils and other organic substances during frying due to the concentration of toxins accumulated in repeated and continuous frying in the same oil several times over several the other hand, harm to the health of the general population by exposure to prepared food and repeated frying. The **Ministry of Health and the Ministry of Environmental Protection state in the article that some PAH's are known to be carcinogens, and others are suspected carcinogens.** In order to avoid exposure to these substances, scientists recommend, among other things, to avoid eating fried food, which is repeatedly fried in the same oil several times over several days (as happens around the world, in restaurants, hotels, catering and frying plants all over the world).

The Israel Cancer Association (ICA) on its website dealing with cancer and environmental factors notes that benzene is a known carcinogen and inhalation of air with the vapor of the substance is the main source of exposure to this substance.

<https://www.cancer.org.il/template/default.aspx?PageId=6794&s=%D7%91%D7%98%D7%9F>

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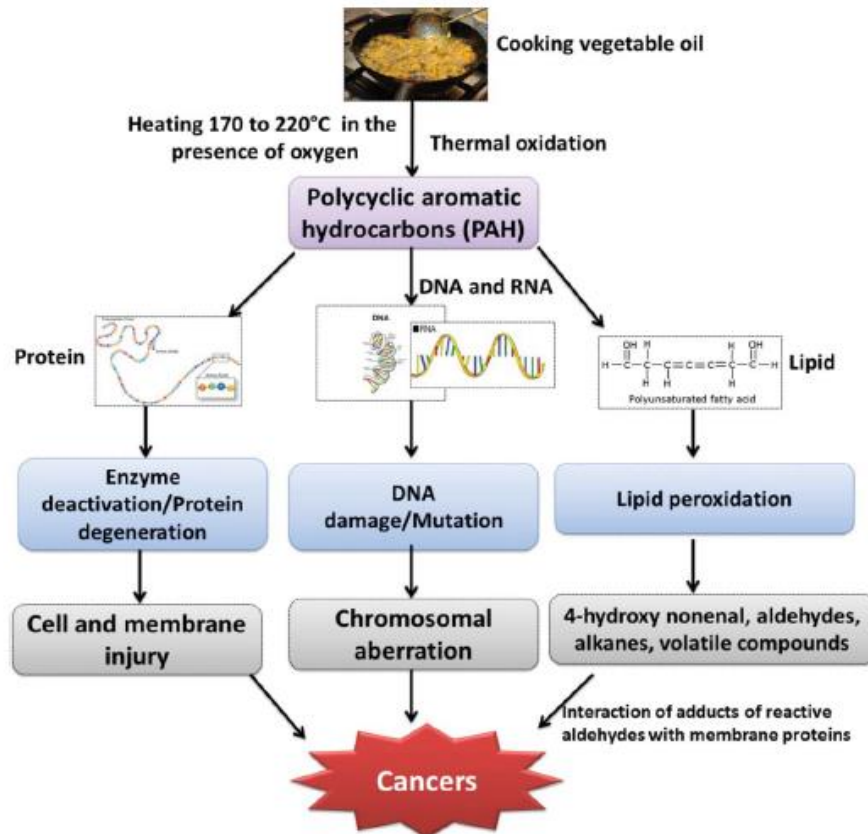
How do these substances cause damage in the human body

These substances, especially the PAHs penetrate well into the body due to their solubility in fat and their ability to penetrate the lipophilic cell membranes. The lipophilic properties allow good absorption in both the digestive and respiratory systems by inhaling vapors and after absorption there is their dispersal to the tissues of the body. The dispersion of the PAHs Depends on fatty acids bound to triacyl glycerides, free cholesterol and phospholipids incorporated into the structure of chylomicrons synthesized by intestinal cells and transported by blood vessels Lymphatic Tissues.

In tissues, these toxins form bonds with nucleic acids, proteins, and fats. These connections Cause structural changes, which interfere with the normal functioning of the cell. Of the PAHs the BAP It is the most lipid-soluble. This compound can bind to lipid dispersal molecules, such as chylomicrons and other lipoproteins, and therefore penetrate several systems responsible for the absorption and dispersal of fats and, as a result, promote their biological accumulation in tissues and organs that actively participate in these processes.

These toxins cause damage to nucleic acid, proteins, and lipid metabolism. The PAHs They bind to DNA at special sites and cause errors in DNA replication and changes in DNA translation, so replication errors can cause genetic mutations and translation errors cause the creation of defective proteins. All of the above mistakes may produce oncogenes, paralyze cancer-inhibiting genes or cancer-inhibiting proteins. Binding of the toxins to cell membranes causes disruption of cell-to-cell connections in tissues, disruption of the movement of molecules in membrane channels. These disorders will eventually lead to a disruption in the regulation of cells in the tissue and an over-proliferation characteristic of malignant behavior.

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Gensean K et al, Impact of consumption of repeatedly heated cooking oil on the incidence of various cancers a critical review. Critical reviews in food science and nutrition 2017 <http://dx.doi.org/10.1080/10408398.2017.1379470>

Aromatic amines and cancer in the urological system.

Bladder cancer is one of the most common cancers in the human body and is the fourth most common cancer in men and the eighth most common cancer in women. Bladder cancer is a sporadic and non-hereditary disease caused by environmental damage and exposure to carcinogenic substance that cause changes in the hereditary material and the onset of cancer. The main problems with bladder cancer are: 1) about 80% of those diagnosed with the disease will suffer from non-invasive cancer. This is a chronic recurrent disease that cannot be completely cured and therefore the person suffering from it must be closely monitored and invasive and unpleasant for life, 2)

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about 10-15% of invasive cancer patients will progress and suffer from invasive cancer that requires radical treatments and causes considerable mortality. 3) Up to 20% of those suffering from the disease will suffer at the time of diagnosis from invasive cancer that will require radical surgical and chemotherapy treatments, depending on the stage of the disease the mortality rate is high.

The most important factors known to be responsible for the development of bladder cancer are exposure to carcinogenic due to smoking and exposure to carcinogenic due to occupation related to inhalation or ingestion of carcinogens, exposure to repeated frying in the same oil many times for several days and the existing problem in restaurant kitchens and frying plants.

Kuntz et al. examined 531 men and 144 women to assess occupational risk in developing bladder cancer. The researchers demonstrated an increase in bladder cancer rates in people who worked in industries emitting such carcinogenic substances such as printing workers, plastics, rubber, miners, dyes, tanners, and exposure to refrying. **The researchers conclude that there is a clear link between occupational exposure to carcinogenic and the development of bladder cancer at a high rate, and therefore the work environment should be changed and such exposure prevented.**

Kunze E, et al. Lifestyle and occupational risk factors for bladder cancer in Germany, a case controlled study. Cancer 69, 1776-1790, 1992.

Gansan et al. In a 2019 paper, they examined the effect of consuming food fried in the same oil multiple times over several days and the association with cancer in different body systems. The association with lung, breast, bowel and prostate cancers was examined. In a study involving 1,096 healthy subjects, 717 subjects with localized prostate cancer and 1,140 subjects with diffuse prostate cancer found a clear association between consumption of recurrent fried foods, and the development of prostate cancer. In addition, a clear link was found between people who consumed fish fried at high temperature and prostate cancer. Regarding the pathophysiology and causes of prostate cancer, the study notes the fact that during frying potatoes and chips, especially the return oil, there is a high emission of acrylamide, and other

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studies have demonstrated a link between acrylamide and prostate cancer. In addition, frying at high temperature causes the emission of AGE's, which are known to trigger inflammatory processes. There are studies showing a link between inflammation and the development of prostate cancer. Frying in canola, sunflower, soy, cotton and palm oils cause the emission of omega-6 fatty acids, which are known to cause proliferation of prostate cells in cell lines. There are also studies demonstrating a link between the consumption of this substance and prostate cancer in men.

Genesean K et al, Impact of consumption of repeatedly heated cooking oil on the incidence of various cancers a critical review. Critical reviews in food science and nutrition 2017
<http://dx.doi.org/10.1080/10408398.2017.1379470>

Cheng et al. In an article on bladder cancer, Cheng et al. review the various factors contributing to the development of this malignancy. A chapter in the article is devoted to frying oil vapor in food that has been fried using the same oil multiple times over several days. The authors note that air sampling in kitchens where there is repeated oil frying demonstrates a significant rate of the emission of toxins noted above at the beginning of the review.

Cooking fume hood: Chiang et al. [11] analyzed cooking fume samples in the kitchens of Chinese homes and found that there were mutagenic 2-naphthylamine (2-NA) and 4-aminobiphenyl (4-ABP), which can cause bladder cancer [9,10]. Concentrations of 2-NA and 4-ABP were 31.5 and 35.7 $\mu\text{g}/\text{m}^3$ in fumes from sunflower oil, 31.9 and 26.5 $\mu\text{g}/\text{m}^3$ in vegetable oil, and 48.3 and 23.3 $\mu\text{g}/\text{m}^3$ in refined oil.

Other genotoxic polycyclic compounds such as benzo [a] pyrene (BaP), benzo[a]anthracene (BaA), dibenz(a,h) anthracene [DBaA], benzo(b)fluoranthene (BbFA), and benzo(a)pyrene [B(a)P] were detected and identified in commercial cooking oil (safflower, olive,

Chung KT (2013) The Etiology of Bladder Cancer and its Prevention. J Cancer Sci Ther 5: 346-361. doi:10.4172/1948-5956.1000226

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The link between these toxins and bladder cancer has been proven in several studies. Colt et al. demonstrated an association between exposure to truck diesel smoke and an increase in bladder cancer rates among these workers. When it is known that the emitted smoke contains the same toxins.

Colt JS et al, occupation and bladder cancer risk in a population-based case control study in new Hampshire. Cancer cause control 15,8,759-69,2004.

Chiang and Cheb examined the composition of the substances emitted by oil vapor during re-frying processes and found that most toxins are known carcinogens that cause the development of bladder cancer. After adding an antioxidant catedine to the oil and examining the toxins emitted after the addition, a significant reduction in the release of toxins was found during repeated frying. The authors conclude that frying in all types of oil is due to the high concentrations accumulated from frying to frying in food fried using the same oil several times over several days, causes massive emission of toxins associated with the development of bladder cancer and can be chemically reduced by chemical means.

Chiang TA et al. Mutagenicity and aromatic amine content of fumes from heated cooking oil products in Taiwan. Food chem toxicol 37,2-3,125-34,1999.

Doolin et al. looked at the employment of 2,457 people who died of bladder cancer. An overdose of bladder cancer mortality was found among ship mechanics, railroad mechanics, and power generation workers. An increased proportion was also found in workers in the fried food industry, including cooks and workers related to frying in vegetable oils and animal oils. The analysis found that what all these have in common is overexposure to benzene and lipid breakdown products.

Dolin PJ et al, Occupation and bladder cancer: a death certificate study. Br. J cancer. 66,568-578,1992.

Rahman et al. examined the association between exposure to PAHS and chronic kidney disease. This study examined the files of patients suffering from decreased renal filtration capacity and urinary protein excretion. Matching data were found in 4,117 patients, in whom urinary levels of PAHS were tested. It was found that an

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increase in levels of 2 hydroxynaphthalene was directly associated with a statistically clear statistically significant association with chronic kidney failure.

Rahman HH, et al, Association of chronic kidney disease with exposure to polycyclic aromatic hydrocarbons in the US population. Environmental science and pollution research. 29'24024-34, 2022.

Kakabandi et al. conducted a literature survey of articles in the English medical literature demonstrating the association between male infertility and exposure to PAHS. These toxins have been proven to cause sperm damage and fertility, exposure to these toxins causes DNA damage in sperm cells, a decrease in the number and concentration of sperm cells, and damage to sperm cell morphology. The researchers conclude that the paper cites conclusive evidence from a large number of high-quality sources demonstrating a link between PAH'S and impaired male fertility. Exposure to these toxins impairs all parameters of sperm count, and in some of the articles, markers of oxidative damage to the DNA of the sperm cell as a result of exposure to these toxins were found in the sperm.

Kakavandi B, et al. Establishing the relationship between polycystic aromatic hydrocarbons (PAHS) exposure and male infertility. A systematic review. Ecotoxicology and environmental safety 250, 114485, 1-19, 2023.

The contribution of the global frying industry to the morbidity and mortality of consumers worldwide.

The biggest secret in the world of industrial frying, which meets us in most industrialized foods, is worse than frying in the restaurant industry, it turns out that some factories use the same oil for hundreds of frying between 3-10 days and finally throw it away. **On the other hand, global frying companies with dozens of frying plants around the world have developed a practice of not throwing oil at all.** Even after many days of frying in the same oil, instead of throwing away the burnt oil with the carcinogenic products, transfer it for filling tank "TOP UP" and automatically pour into the fryers with the new oil, in a measured manner between 5-10 percent at a time, and sometimes this action is hidden from the frying line workers, so that the oil with

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carcinogenic toxins mixes with the new oil and is transferred directly to the fried food, which absorbs between 15-30 percent of the oil on average.

This is the contribution of the global frying industry to consumer morbidity and mortality worldwide.

Repeated use of frying oil causes an increase in the release of toxins into both the air and fried foods. The rate of toxic emissions increases as oil reuse continues.

Beyond oil filter powder

Since frying food is done in oil, and since in frying procedures oil is reused until it can no longer be used due to loss of properties, taste and mainly due to the spoilage processes that develop in the oil during repeated and continuous frying. These substances cause serious diseases and up to severe morbidity in cancers and are characteristic of exposure to fried oil vapor and eating it as part of the amount of oil absorbed in the food served to diners. And since this form of food preparation is not healthy for either the diner or the kitchen staff Beyond Oil. A technology has been developed to remove toxins emitted from the oil, so that the cooking product Has significantly less toxins for the benefit of the diner and a safer work environment and prevents occupational damage to chefs and kitchen staff.

All the articles and studies reporting on the damage caused by frying point to the need to create a safe work environment by reducing the emission of toxins as a result of frying and reducing the absorption of toxins in food. The direct link between toxins and cancer and chronic diseases requires measures to reduce toxins and the risk of developing cancer.

Beyond Oil's technology enables the treatment of frying oil using a unique environmentally friendly formula that allows the absorption and removal of toxins from the oil in repeated frying in a daily filtration process and thus keeps the frying oil looking and taste as good as fresh oil when it is free over time from toxins known to cause disease and cancer. Treatment of repeated oil using Beyond Oil's technology reduces its acidity to almost unmeasured levels. The biggest advantage of Beyond Oil's

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technology is that it preserves the quality of the oil and reduces the rate of toxins even after repeated and continuous use of the same oil for frying for many days.

The technology experiments were carried out both by the company itself, and by some large food companies, and also by external control laboratories and independent labs; for example, Mérieux Nutriscience. Through the Israeli branch, Miloda tested and repeated the company's experiments Beyond Oil and came up with identical results. Miloda is a company for quality testing of various materials. The testing and control processes carried out in the laboratories are carried out in complete confidentiality, according to written protocols based on Israeli standards, and other international standards. All processes are audited by the Quality Assurance Department, which supervises the reliability and compliance of the processes in the laboratories with the strict standards and the required familiarity. Miloda laboratories are accredited by ISRAC - National Laboratory Accreditation Authority for Standard 17025 ISO/IEC. The Antimicrobial Laboratory was recognized by ISRAC As recognized for conducting research according to general OECD-GLP.

The laboratory has Recognition by the Israeli Ministry of Health for antimicrobial testing of water, Food Products, Cosmetics, Endotoxins and chemical testing of food. In addition to the laboratory, the company has recognition to the analytical laboratory with respect to wastewater and wastewater testing. The laboratories are certified as a factory laboratory for slaughterhouses and factories that process animal products. The laboratories have exclusive certification for testing grains and mixtures in Israel on behalf of GAFTA - World Organization for Grain and Grain Trade.

The laboratory has recognition for testing pesticide residues from the State of Israel, the Ministry of Agriculture and Rural Development, the Plant Protection and Inspection Services. Miloda's laboratories regularly participate in inter-laboratory comparison tests in Israel and abroad in all fields. The comparison tests are performed in leading companies such as AOCS, FAPAS, AFFCO, LGC, ERA and more.

The laboratory's certification certificates can be found at
<https://www.merieuxnutrisciences.co.il/>

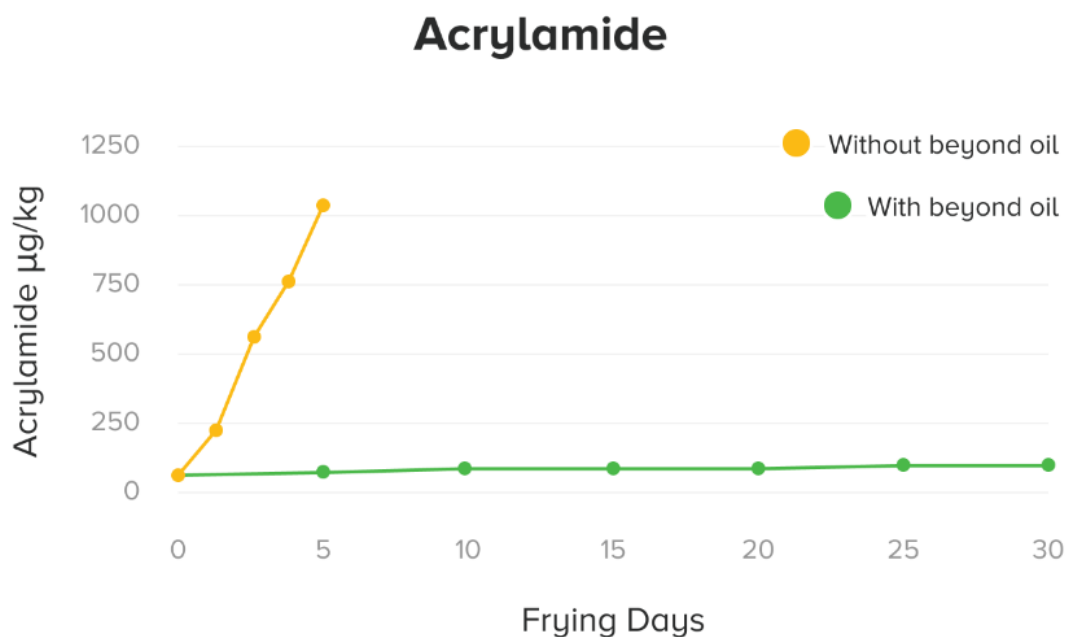
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Beyond Oil's technology allows the frying oil to be treated in a way that immediately reduces the emission of toxins, preserves the taste, quality and appearance of the oil. Prof. Gerty of the Hebrew University of Jerusalem conducted a number of experiments in Israel in which he examined the levels of the PAHS Without and with treatment technology Beyond Oil. Without treatment, the levels of toxins were 4.29 ± 0.57 m3/kg, and after treatment, the levels were lower than 0.5 m3/kg even after 4 days of repeated frying in the same oil. Similar results were obtained in the measurement of acrylamides, anizinedin, free fatty acids.

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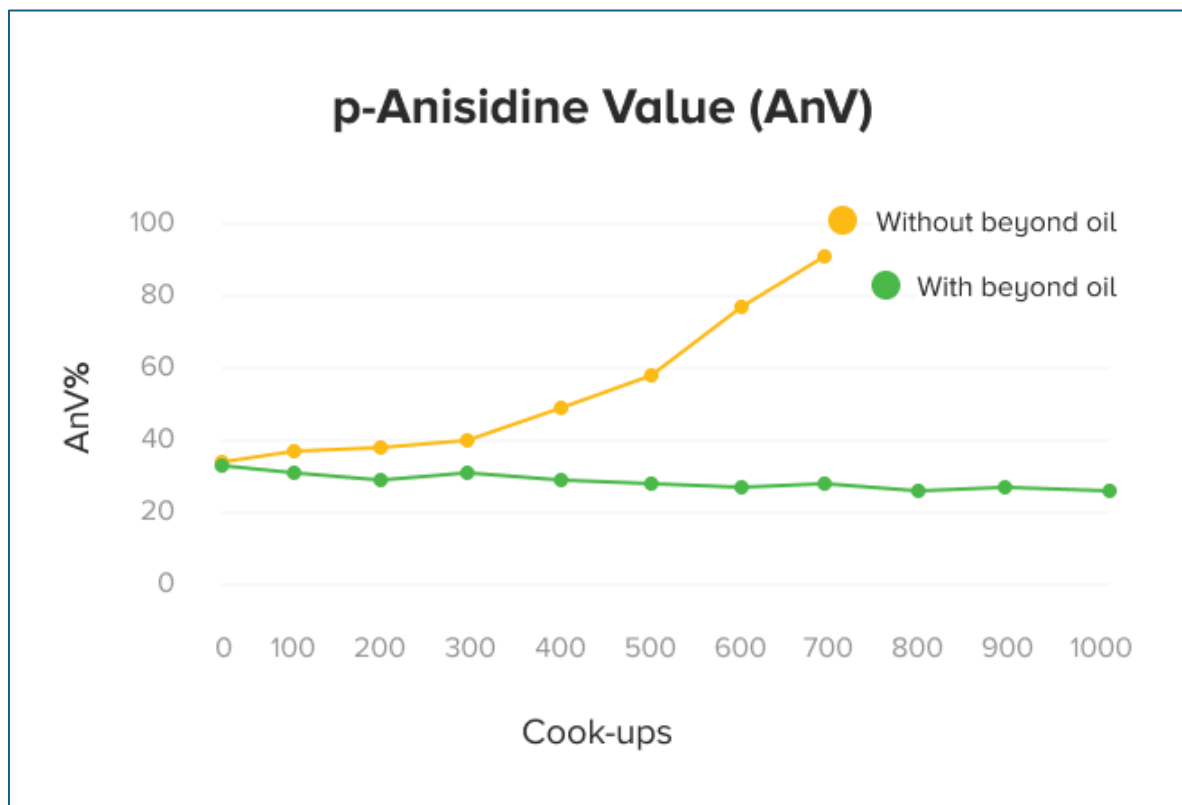
Beyond Oil's studies show a dramatic reduction to undetectable values in oil toxins after filtering using Beyond Oil's technology versus oil that has not undergone such filtering.

The graph below illustrates the rate of acrylamide toxin emissions, which is fundamentally high and increasing after refrying in oil that has not undergone any treatment (orange graph). On the other hand, frying in oil filtered using Beyond Oil's technology is depicted in the green graph. The toxin emission rate is significantly lower and does not materially increase despite repeated frying.



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The anisidine test is used to assess the level of oxidative damage to the oil and to detect unsaturated aldehydes in the oil, whose level is an indication of poor quality of the oil and a high rate of toxic emission by the oil. Testing anisidine frying oil with and without the use of the Beyond Oil technology also demonstrates dramatic differences. Untreated anisidine levels are high and increase with the reuse of oil and with filtering with the Beyond Oil technology, it can be seen that the levels are low and remain steadily low despite the repeated use of the oil.



What are the total polar substances (TPM)?

Total polar materials (Total Polar Materials – TPM) also known as the sum total of polar compounds (Total Polar Compounds – TPC), are all products present in frying oil for a complex set of reactions, including hydrolysis (by water), oxidation (by air), and polymerization processes, including decomposition BEANS, decomposition products with low molecular weight, and polymerized materials. Figure 1 illustrates the three pathways to creation TPM After heating of vegetable oils.

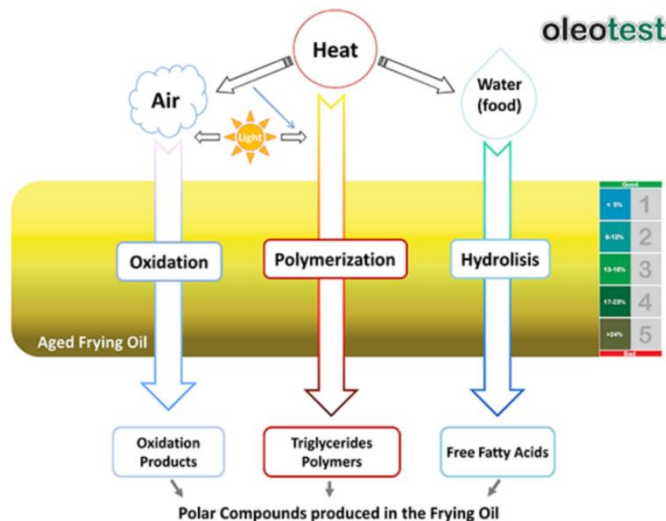


Figure 1: Hydrolysis, oxidation, and polymerization processes leading to the formation of polar substances such as free fatty acids, polymers, and oxidation products in frying oil.

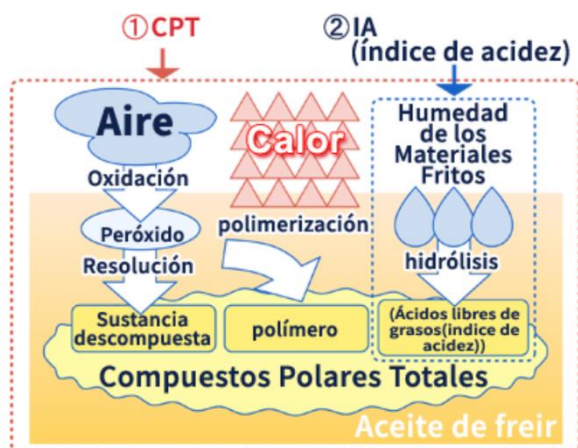


Figure 2: Parameters such as air, heat, and humidity affect the formation of total polar matter (TPM) and the mechanistic tracks

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The TPM standard is set by the health authorities in each country, as a guideline for institutional kitchens and frying plants, at levels of 25 to 27% as the upper limit.

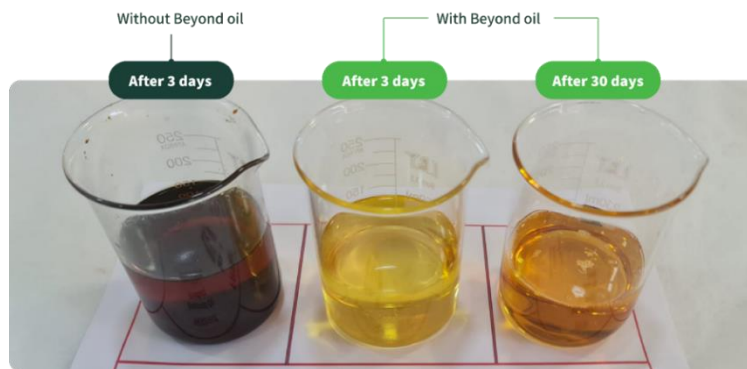
Some restaurants use a digital repeat fryer inspection device, which allows simple monitoring of the frying oil to detect a critical TPM and change the oil at the right moment, when the device indicates it.



Figure 3: A Simple Device That Measures the TPM by EC

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The results of a study carried out with several of the world's largest frying companies and the indices of which were tested in internationally approved laboratories showed that after three frying days without Beyond Oil's filter powder, Oil quality values have reached hazardous indices that can lead to cancer risks for diners and employees. While oil was fried with Beyond Oil's filter powder for 30 days, the oil contained significantly lower levels of TPC. This result shows how the use of Beyond Oil's filter powder allows the institutional and industrial market to use the retractable oil, but significantly reduces the health risks caused without the use of Beyond Oil's filter powder.

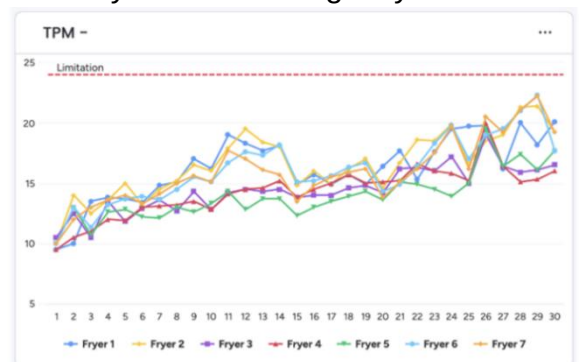


Quality photos of the oil, fried with and without Beyond Oil's filter powder, as sampled from the fryers



Total Polar Material ("TPM")

An examination of TPM results presents unique and surprising findings. The re-frying oil test result in restaurant chains and frying plants after 3 days without using Beyond Oil filter powder exceeds **27%**, compared to TPM values in oil after 22 days of frying and handling Beyond Oil filter powder, which is **16%**. **During the trials and tests, all fryers using Beyond Oil powder did not cross the 24% TPM threshold during 30 frying days. In contrast, in reference tests used without Beyond Oil, fryers crossed the 27% TPM threshold after only 4-5 days and reached 70% TPM after 8 days.**



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שמן מסעדה לאחר 22 ימי סיגון עם סיגון ביונד אויל BOF

PAHS levels, after re-frying in oil with Beyond Oil's technology after 22 days.

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 Mérieux NutriSciences CHELAB S.R.L. follow test report n. 23/000440337			LAB N° 0051 L							
ANALYTICAL RESULTS										
	Value/ Uncertainty	Unit of measure	LoQ LoD R	Start/end date of analysis	Op. units	Row				
ON SAMPLE AS IT IS										
1										
POLYCYCLIC AROMATIC HYDROCARBONS (PAHs)										
Met.: MP 0998 rev 5 2018										
Benzo (a) anthracene	2,34±0,55	µg/kg	0,50 0,25 107,9	10/06/2023- 21/08/2023	01	2				
Benzo (b) fluoranthene	1,00±0,24	µg/kg	0,50 0,25 100			3				
Benzo (k) fluoranthene	traces	µg/kg	0,50 0,25 100			4				
Benzo (a) pyrene	0,79±0,19	µg/kg	0,50 0,25 100			5				
Indeno (1,2,3-CD) pyrene	traces	µg/kg	0,50 0,25 88,2			6				
Dibenzo (a,h) anthracene	n.d.	µg/kg	0,50 0,25 88,2			7				
Benzo (g,h,i) perylene	traces	µg/kg	0,50 0,25 88,2			8				
Benzo (e) pyrene	0,97±0,23	µg/kg	0,50 0,25 88,2			9				
Chrysene	4,5±1,1	µg/kg	0,50 0,25 100			10				
PAHs 4	8,63±1,27	µg/kg				11				
ACRYLAMIDE	n.d.	µg/kg	20 0,0 98,7	10/06/2023- 22/08/2023	01	13				
Met.: MP 2140 rev 1 2018										
Operative units										
Unit 01 : Via Fratelli Resana (TV)										
Information on test methods and/or requirements/specifications										
Row (2) - Method: MP 0998 rev 5 2018 = The determination of PAHs 4, if performed, is referred to the sum of the following polycyclic aromatic hydrocarbons: benzo(a)pyrene, benzo(a)anthracene, benzo(b)fluoranthene and chrysene.										
Information provided by the client										
Sampled by: Customer										
Place of origin: MILOUDA & MIGAL LABORATORIES LIMITED PARTNERSHIP I.Z MILOUOT SOUTHERN, ACRE 25201 MILOUOT Israele										
Description: SO23104476 - PO23002882 - different oils										
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 5px;">Chemical responsible</td> </tr> <tr> <td style="padding: 5px;">Dott. Emiliano Castellano</td> </tr> <tr> <td style="padding: 5px;">Chimico Ordine dei Chimici e dei Fisici della Toscana N. 1031 - Sez. A</td> </tr> <tr> <td style="padding: 5px;">Num. certificato W58027-64070607156345 emesso dal/ente certificatore AnubPEC S.p.A. NG CA 3, AnubPEC S.p.A., IT</td> </tr> </table>							Chemical responsible	Dott. Emiliano Castellano	Chimico Ordine dei Chimici e dei Fisici della Toscana N. 1031 - Sez. A	Num. certificato W58027-64070607156345 emesso dal/ente certificatore AnubPEC S.p.A. NG CA 3, AnubPEC S.p.A., IT
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Num. certificato W58027-64070607156345 emesso dal/ente certificatore AnubPEC S.p.A. NG CA 3, AnubPEC S.p.A., IT										
- The line marked by a star (*) is not accredited by Accredia, member of MLA. - If not otherwise specified, the uncertainty is extended and has been calculated with a coverage factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a confidence interval of zero with a probability interval of about 99%. - LoQ is the limit of quantification. "n.d." is not detected and indicates a value inferior to the LoD. "traces (X)" means a value between LoD and LoQ, this value is indicative. "x" or "x" indicate inferior or superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound criteria (L.B.). - Analysis Starting date: date at which the sample is processed by the laboratory. Can include aliquoting and homogenization steps. Analysis End date: date at which the results are approved in LIMS by the laboratory. - In case of alteration of the sample the laboratory declines any responsibility on the results that can be influenced by the deviation in case the customer asks for the execution of the test anyway. - If the sampling is not carried out by the laboratory staff, the results obtained are considered referring to the sample as received and the laboratory declines its responsibility for the results calculated considering the sampling data provided by the Customer. The name and contact information of the Customer are always provided by the Customer. - R is the recovery, recoveries marked by an hashtag (#) have not been used in the calculations. - If there is a specification (customer specifications, law limits) which has been compared to the analytical results, the values shown in bold indicate a result which is out of the specification. - If not differently specified the judgments of compliance (non-compliance eventually reported are referred to analysed parameters and are based on the comparison of the value with the reference values without considering the confidence interval of measure.										

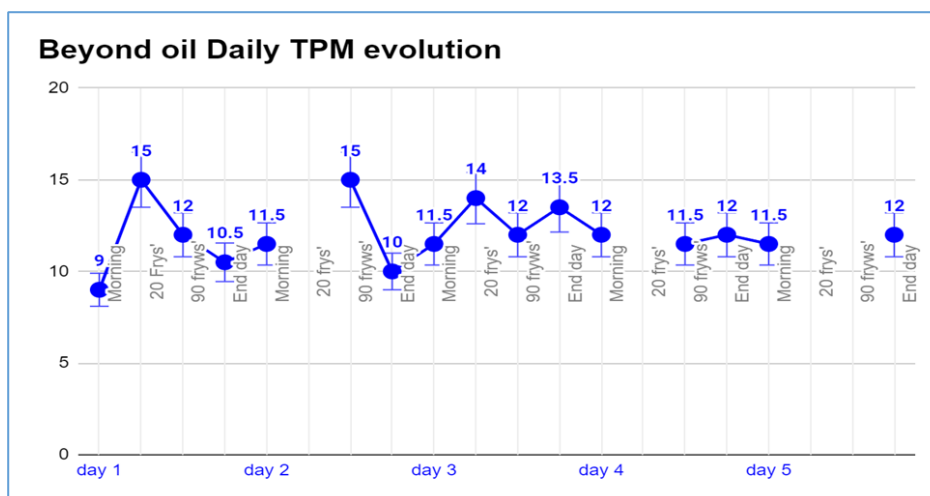
PAHS levels after re-frying in oil with Beyond Oil's technology after 51 days.

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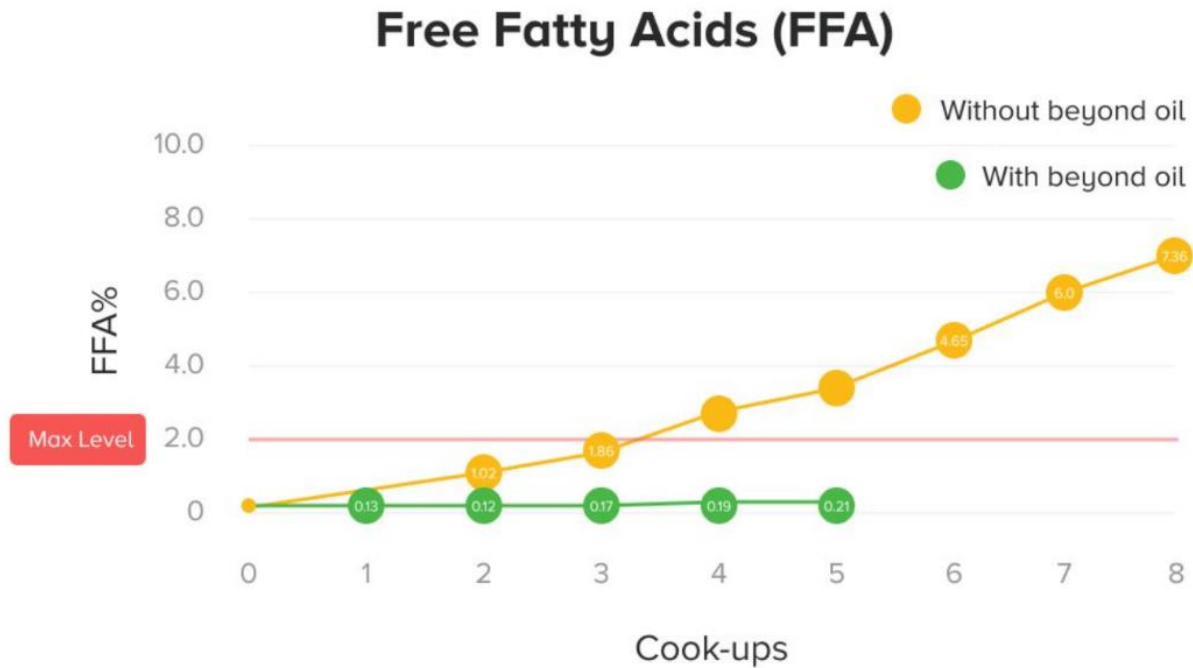
Studies and experiments in Israel and around the world to examine the effectiveness of the filter powder of Beyond Oil. In the food industry, as mentioned above, the continuous oil frying processes are not unique to the world of restaurants and institutional kitchens. A significant part of the food industry deals with fried or semi-fried food intended on the one hand for the institutional market (restaurants, hotels, catering companies and banquet halls...) and on the other hand sold directly to the consumer through food chains. Some factories use frying oils for several days, in some cases 3-10 days or more, and in fact allows the development of a high concentration of spoilage products defined as toxins. These toxins are absorbed into the food that consumers eat or inhaled by production workers during their work.

In experiments conducted with frying facilities, the Beyond Oil powder was used, and in oils taken from of Beyond Oil. In oils taken from fryers on the production line versus oils treated in the process of Beyond Oil and have been fried in an equivalence ratio to production. The following graphs clearly show the significant differences between oil with and without Beyond Oil treatment.

It is clear that the TPM values according to Beyond Oil's re-frying oil treatment protocol remain at values almost identical to its new name – and meet all regulations of 25-27% in this parameter.



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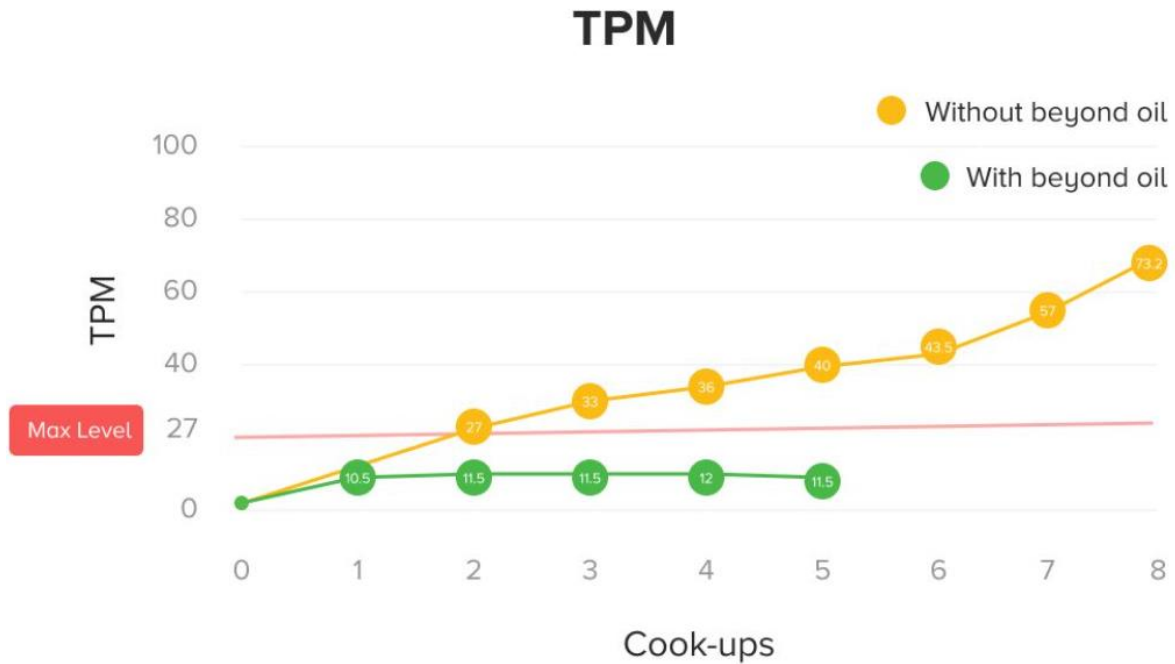
Value comparison between oil treated according to protocol Beyond Oil (green graph) versus oil from frying plant without using Beyond oil (yellow graph) according to the number of frying days.

Standard in different countries is a maximum value of 1-2% FFA

The results of the examined enterprises significantly exceeded the permissible threshold and reached a value of 7% FFA.

There is no doubt that eating fried food soaked in oil with these abnormal values endangers the health of consumers.

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Value comparison TPM Between oil treated according to protocol Beyond Oil (green graph) versus oil from frying plant without using Beyond oil (yellow graph) according to the number of frying days.

Standard in different countries stands at a maximum values of 25-27% TPM.

The results of the examined enterprises significantly exceeded the permissible threshold and reached a value of 70% TPM

There is no doubt that eating fried food soaked in oil with these abnormal values endangers the health of diners.

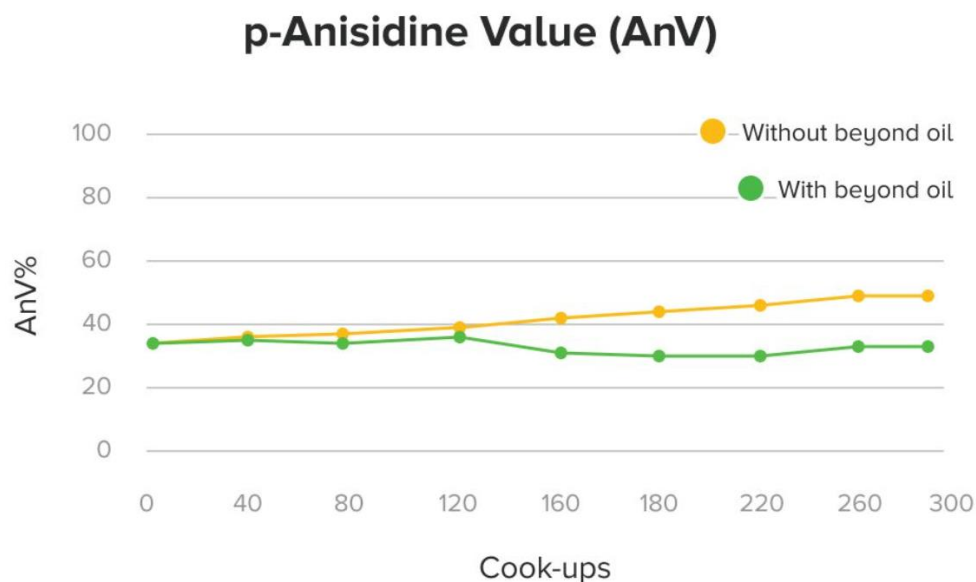
It can be clearly seen that the filtration process preserves the quality of the oil and as a result, allows the use of the oil without any risk over time. The fear of the development of toxic substances in oil has disappeared due to the fact that objective indicators of its quality meet every regulatory parameter and ensure a healthier use of oil.

An experiment of hundreds of fryers in the same oil, as carried out in several large factories

The experiment was carried out in two separate fryers, frying 1- the oil was filtered every day with the filter powder of Beyond Oil while fryer 2 was used as a reference (without Beyond Oil). The same quantities of frying were carried out and at the same times in both fryers. Results obtained after 14 days and after 300 frying cycles:

- Fry 1- The oil was filtered every day with the Beyond Oil filter powder - the oil started at a value of 37% AnV and even after 300 frying cycles remained at the same value.
- Fry 2 was used as a reference (without Beyond Oil) The oil started at a value of 37% AnV and after 300 increased to a value of 50% AnV

The conclusion: proves beyond doubt; The use of Beyond Oil filter powder prevents the development of anisidine, which is a marker for oxidation of one of the oil's spoilage reactions.



Value comparison AnV Between oil treated according to protocol Beyond Oil (green graph) vs. oil without Beyond Oil (yellow graph) according to the number of 300 frying cycles performed over 14 days.

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Conclusions:

Re-frying in frying oil is rooted in every kitchen in the institutional and industrial world: in restaurants, hotels, banquet halls and catering and in huge factories of large food companies that feed most of the world fried food.

Frying food in oil repeatedly in oil even for a few days causes a high emission of toxins into the air and is absorbed into the fried food.

Many studies have mapped and found the types of toxins emitted by reusing frying oil and many studies demonstrate that these toxins cause cancer and disease in all body systems in general and in the urological system in particular. These toxins are certain to cause bladder cancer, chronic kidney disease, and infertility.

Both researchers and institutions of occupational health and environmental protection recognize the urgent need to reduce the rate of emissions and exposure to eating toxins in the recurrent oil absorbed in fried foods. So far, the health authorities and governments have not been able to provide a solution that will allow frying factories and the restaurant industry to continue using the oil repeatedly, hundreds of times, for several days in the same oil, and without a solution, the situation continues like this for decades, causing serious health damage to a public that is not even aware of the facts.

Beyond Oil It is considered a leader in its field due to its effectiveness in maintaining the quality of reusable frying oil. The powder contains Formulation of A unique blend of over 10 ingredients designed to absorb and reduce the formation of harmful substances such as free radicals, acrylamide, substances Polycyclic Aromatic (PAHs), trans fats, and free fatty acids.

The many studies and experiments carried out over many years, including experiments In frying plants And in some of the world's leading fast food chains, It is shown that the powder significantly reduces the risk of disease by lowering the levels

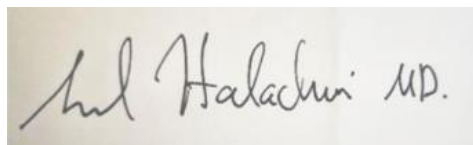
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of these harmful substances. The results prove its contribution to improving global health through the reduction of harmful substances in fried foods.

The study concludes that Beyond Oil's filter powder represents a global scientific breakthrough in protecting public health, and serves as an effective and proven tool for reducing morbidity caused by the consumption of fried foods fried in the institutional and industrial markets.

As professor – head of the urology department at the hospital, who deals with the field Urology For many years he has been researching the effects on bladder cancer, and chronic kidney disease and infertility. And well aware of the many studies published in the medical world and the direct harm of eating fried foods fried in oil that repeats humanity, This is a problem A global solution that health organizations around the world need to solve to protect the public, I recommend to health authorities around the world Test and adopt technology of Beyond Oil, and carry out joint studies with it to make use Beyond Oil Mandatory fix in every fryer in the world.

Applying these conclusions and learning from the need to use the filter powder of Beyond Oil As part of the worldview of preventive medicine, it will benefit the public and reduce morbidity for millions of people around the world.

A photograph of a handwritten signature in black ink on a light-colored background. The signature reads "Sarel Halachmi MD." in a cursive script.

15.7.2024

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Restaurant, Canada - Filtering with a filtering machine - Armadillo-September 2022										
Day Of Filtration	Date	Temp. (CELSIUS)	TPM After filter 08.30	FFA%	Clarity (צלילות)	Frying	Sediments(משקעים)	Color	Smell	Meets the standard
1	11/12/2022	164	3	0.1	Passed	Passed	Passed	Light Yellow	Passed	Passed
2	13/11/2022	170	3.5	0.08	Passed	Passed	Passed	Light Yellow	Passed	Passed
3	14/11/2022	168	4.5	0.15	Passed	Passed	Passed	Light Yellow	Passed	Passed
4	15/11/2022	165	5	0.09	Passed	Passed	Passed	Light Yellow	Passed	Passed
5	16/11/2022	169	4.5	0.1	Passed	Passed	Passed	Light Yellow	Passed	Passed
6	17/11/2022	165	5.5	0.07	Passed	Passed	Passed	Light Yellow	Passed	Passed
7	18/11/2022	163	5	0.12	Passed	Passed	Passed	Light Yellow	Passed	Passed
8	19/11/2022	165	5.5	0	Passed	Passed	Passed	Light Yellow	Passed	Passed
9	20/11/2022	173	5	0.08	Passed	Passed	Passed	Yellow	Passed	Passed
10	21/11/2022	168	6	0.12	Passed	Passed	Passed	Yellow	Passed	Passed
11	22/11/2022	165	5.5	0.13	Passed	Passed	Passed	Yellow	Passed	Passed
12	23/11/2022	175	5	0	Passed	Passed	Passed	Yellow	Passed	Passed
13	24/11/2022	160	7.5	0.18	Passed	Passed	Passed	Yellow	Passed	Passed
14	25/11/2022	163	7	0.07	Passed	Passed	Passed	Yellow	Passed	Passed
15	26/11/2022	164	7	0.1	Passed	Passed	Passed	Yellow	Passed	Passed
16	27/11/2022	162	6	0.09	Passed	Passed	passed	Yellow	Passed	Passed
17	28/11/2022	163	6.5	0.07	Passed	Passed	passed	Yellow	Passed	Passed
18	29/11/2022	172	6	0	Passed	Passed	passed	Golden Yellow	Passed	Passed
19	29/12/2022	164	7.5	0.21	Passed	Passed	passed	Golden Yellow	Passed	Passed
20	30/12/2022	160	7.5	0.22	Passed	Passed	passed	Golden Yellow	Passed	Passed
21	31/12/2022	165	6.5	0.04	Passed	Passed	passed	Golden Yellow	Passed	Passed



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Restaurant - Haifa - Israel - Filtering with a filtering machine - Armadillo- November 2022- January 2023											
Day Of Filtration	Date	Experime Sample Z/A	Temp. (CELSIUS)	TPM After filter	FFA%	Clarity (צלילות)	Frying	Sediments(משקעים)	Color	Smell	Meets the standard
				08.30							
Information - the restaurant's oil is changed every 3 working days - it becomes black and frothy - an example of the oil after 3 days of frying without a Beyond Oil filter powder											
1.1	12/10/2022	Z	176	21.8	2.12	Failed	Failed	Failed	Black	Failed	Failed
1	12/11/2022	0	162.6	4.5	0.35	Passed	Passed	Passed	Light Yellow	Passed	Passed
2	12/12/2022	A	144.5	6	0.23	Passed	Passed	Passed	Light Yellow	Passed	Passed
3	13/12/2022	A	144.6	7.5	0.17	Passed	Passed	Passed	Light Yellow	Passed	Passed
4	14/12/2022	A	172	8.5	0.23	Passed	Passed	Passed	Light Yellow	Passed	Passed
5	15/12/2022	A	174	9	0.27	Passed	Passed	Passed	Light Yellow	Passed	Passed
6	16/12/2022	A	176	13.5	0.29	Passed	Passed	Passed	Light Yellow	Passed	Passed
7	17/12/2022	A	146	10.5	0.41	Passed	Passed	Passed	Light Yellow	Passed	Passed
8	18/12/2022	A	174	12.5	0.41	Passed	Passed	Passed	Light Yellow	Passed	Passed
9	19/12/2022	A	144	10.5	0.38	Passed	Passed	Passed	Yellow	Passed	Passed
10	20/12/2022	A	161	11	0.32	Passed	Passed	Passed	Yellow	Passed	Passed
11	21/12/2022	A	171	10.5	0.34	Passed	Passed	Passed	Yellow	Passed	Passed
12	22/12/2022	A	171	12	0.39	Passed	Passed	Passed	Yellow	Passed	Passed
13	23/12/2022	A	174	13.5	0.31	Passed	Passed	Passed	Yellow	Passed	Passed
14	24/12/2022	A	173	13	0.35	Passed	Passed	Passed	Yellow	Passed	Passed
15	25/12/2022	A	171	14	0.29	Passed	Passed	Passed	Yellow	Passed	Passed
16	26/12/2022	A	176	12.5	0.33	Passed	Passed	passed	Yellow	Passed	Passed
17	27/12/2022	A	172	13.5	0.37	Passed	Passed	passed	Yellow	Passed	Passed
18	28/12/2022	A	170	15.5	0.5	Passed	Passed	passed	Golden Yellow	Passed	Passed
19	29/12/2022	A	172	16.5	0.55	Passed	Passed	passed	Golden Yellow	Passed	Passed
20	30/12/2022	A	176	13.5	0.6	Passed	Passed	passed	Golden Yellow	Passed	Passed
21	31/12/2022	A	173	15	0.6	Passed	Passed	passed	Golden Yellow	Passed	Passed
22	1.1.2023	A	175	13	0.7	Passed	Passed	passed	Golden Yellow	Passed	Passed
23	3.1.2023	A	176	14.5	0.58	Passed	Passed	passed	Golden Yellow	Passed	Passed
24	4.1.2023	A	176	14	0.58	Passed	Passed	passed	Golden Yellow	Passed	Passed
25	5.1.2023	A	172	15.5	0.62	Passed	Passed	passed	Golden Yellow	Passed	Passed
26	6.1.2023	A	174	12	0.58	Passed	Passed	passed	Golden Yellow	Passed	Passed
27	7.1.2023	A	153	14.5	0.52	Passed	Passed	passed	Golden Yellow	Passed	Passed
28	8.1.2023	A	169	12.5	0.46	Passed	Passed	passed	Golden Yellow	Passed	Passed
29	9.1.2023	A	172	13.5	0.39	Passed	Passed	passed	Golden Yellow	Passed	Passed
30	10.1.2023	A	175	14	0.43	Passed	Passed	passed	Golden Yellow	Passed	Passed



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Restaurant - Nahalel - Israel												
Day Of Filtration	Date	Experiment Sample Z/A	Temp. (CELSIUS)	זמן טיוב בדיקות	TPM After filter 08.30	FFA%	Clarity (צלילות)	Frying	Sediments (משקעים)	Color	Smell	Meets the standard
Information - the restaurant's oil is changed every 3 working days - it becomes black and frothy - an example of the oil after 2 days of frying without a Bond filter (sent to recycling)												
1.1		Z	175		33	1.68	Failed	Failed	Failed	Black	Failed	Failed
ng of an experiment with Beyond Oil - adding powder at night in a special pot - filtering - measuring the night before and in the morning after Manual mixing for one minute												
1	01/03/2023	O	170	1	4.5	0.07	Passed	Passed	Passed	Light Yellow	Passed	Passed
2	02/03/2023	A	169	1	7.5	0.094	Passed	Passed	Passed	Light Yellow	Passed	Passed
3	03/03/2023	A	170	1	9.5	0.088	Passed	Passed	Passed	Light Yellow	Passed	Passed
4	04/03/2023	A	169	1	11	0.12	Passed	Passed	Passed	Light Yellow	Passed	Passed
	05/03/2023	A	Closed									
5	06/03/2023	A	167	1	12	0.14	Passed	Passed	Passed	Light Yellow	Passed	Passed
6	07/03/2023	A	165	1	14	0.15	Passed	Passed	Passed	Light Yellow	Passed	Passed
7	08/03/2023	A	163	1	16	0.16	Passed	Passed	Passed	Light Yellow	Passed	Passed
8	09/03/2023	A	165	1	19	0.21	Passed	Passed	Passed	Light Yellow	Passed	Passed
9	10/03/2023	A	170	1	15	0.22	Passed	Passed	Passed	Light Yellow	Passed	Passed
10	11/03/2023	A	169	1	15.5	0.22	Passed	Passed	Passed	Light Yellow	Passed	Passed
	12/03/2023	A	Closed									
11	13/03/2023	A	167	1	11	0.22	Passed	Passed	Passed	Light Yellow	Passed	Passed
12	14/03/2023	A	175	1	14	0.199	Passed	Passed	Passed	Light Yellow	Passed	Passed
13	15/03/2023	A	164	1	14.5	0.22	Passed	Passed	Passed	Light Yellow	Passed	Passed
14	16/03/2023	A	165	1	16	0.22	Passed	Passed	Passed	Light Yellow	Passed	Passed
15	17/03/2023	A	169	1	19.5	0.26	Passed	Passed	Passed	Yellow	Passed	Passed
16	18/03/2023	A	171	1	13	0.19	Passed	Passed	Passed	Yellow	Passed	Passed
	19/03/2023	A	Closed									
17	20/03/2023	A	164	1	13.5	0.29	Passed	Passed	Passed	Yellow	Passed	Passed
18	21/03/2023	A	169	1	16	0.24	Passed	Passed	Passed	Yellow	Passed	Passed
19	22/03/2023	A	169	1	18.5	0.28	Passed	Passed	Passed	Yellow	Passed	Passed
20	23/03/2023	A	171	1	18.5	0.29	Passed	Passed	Passed	Yellow	Passed	Passed
21	24/03/2023	A	169	1	18.5	0.36	Passed	Passed	Passed	Yellow	Passed	Passed
22	25/03/2023	A	170	1	12.5	0.29	Passed	Passed	Passed	Yellow	Passed	Passed
	26/03/2023	A	Closed									
23	27/03/2023	A	166	1	13.5	0.35	Passed	Passed	Passed	Yellow	Passed	Passed
24	28/03/2023	A	166	1	15	0.39	Passed	Passed	Passed	Yellow	Passed	Passed
25	29/03/2023	A	170	1	17	0.4	Passed	Passed	Passed	Yellow	Passed	Passed
26	30/03/2023	A	171	1	15.5	0.34	Passed	Passed	Passed	Yellow	Passed	Passed
27	31/03/2023	A	168	1	17.5	0.35	Passed	Passed	Passed	Yellow	Passed	Passed
28	01/04/2023	A	170	1	16.5	0.37	Passed	Passed	Passed	Yellow	Passed	Passed
		A	Closed									
29	03/04/2023	A	171	1	18.5	0.47	Passed	Passed	Passed	Yellow	Passed	Passed
30	04/04/2023	A	174	1	17	0.47	Passed	Passed	Passed	Yellow	Passed	Passed
		A	Closed									
		A	Closed									
31	07/04/2023	A	174	1	19	0.29	Passed	Passed	Passed	Yellow	Passed	Passed
32	08/04/2023	A	169	1	20.5	0.41	Passed	Passed	Passed	Yellow	Passed	Passed
33	09/04/2023	A	172	1	19.5	0.37	Passed	Passed	Passed	Yellow	Passed	Passed
34	10/04/2023	A	166	1	19	0.34	Passed	Passed	Passed	Yellow	Passed	Passed
35	11/04/2023	A	171	1	17	0.29	Passed	Passed	Passed	Yellow	Passed	Passed
36	12/04/2023	A	174	1	17	0.37	Passed	Passed	Passed	Yellow	Passed	Passed
37	13/04/2023	A	171	1	16.5	0.38	Passed	Passed	Passed	Yellow	Passed	Passed
38	14/04/2023	A	169	1	20	0.5	Passed	Passed	Passed	Yellow	Passed	Passed
39	15/04/2023	A	169	1	20	0.54	Passed	Passed	Passed	Yellow	Passed	Passed
	16/04/2023	A	Closed									
40	17/04/2023	A	176	1	15	0.32	Passed	Passed	Passed	Yellow	Passed	Passed
41	18/04/2023	A	172	1	14	0.35	Passed	Passed	Passed	Yellow	Passed	Passed
42	19/04/2023	A	165	1	17	0.47	Passed	Passed	Passed	Yellow	Passed	Passed
43	20/04/2023	A	160	1	18.5	0.52	Passed	Passed	Passed	Yellow	Passed	Passed
44	21/04/2023	A	165	1	20.5	0.52	Passed	Passed	Passed	Yellow	Passed	Passed
45	22/04/2023	A	167	1	15	0.38	Passed	Passed	Passed	Yellow	Passed	Passed



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Restaurant - Ifat - Israel-January-February- 2023												
Day Of Filtration	Date	Experiment Sample Z/A	Temp. (CELSIUS)	זמן ערבוב בדקות	TPM After filter 08.30	FFA%	Clarity (צלילות)	Frying	Sediments (משקעים)	Color	Smell	Meets the standard
Information - the restaurant's oil is changed every 3 working days - it becomes black and frothy - an example of the oil after 3 days of frying without a Beyond Oil filter powder												
1.1		Z	176		25	1.54	Failed	Failed	Failed	Black	Failed	Failed
Beginning of an experiment with Beyond Oil - manual mixing in a special pot - filtering outside the fryer												
1	23/01/2023	0	168	1	4.5	0.17	Passed	Passed	Passed	Light Yellow	Passed	Passed
2	24/01/2023	A	170	1	6.5	0.16	Passed	Passed	Passed	Light Yellow	Passed	Passed
3	25/01/2023	A	168	1	9	0.19	Passed	Passed	Passed	Light Yellow	Passed	Passed
4	26/01/2023	A	170	1	12	0.27	Passed	Passed	Passed	Light Yellow	Passed	Passed
5	27/01/2023	A	172	1	14	0.21	Passed	Passed	Passed	Yellow	Passed	Passed
6	28/01/2023	A	169	1	15.5	0.5	Passed	Passed	Passed	Yellow	Passed	Passed
7	29/01/2023	A	170	1	15.5	0.43	Passed	Passed	Passed	Yellow	Passed	Passed
8	30/01/2023	A	168	1	13.5	0.41	Passed	Passed	Passed	Yellow	Passed	Passed
9	31/01/2023	A	169	1	14.5	0.48	Passed	Passed	Passed	Yellow	Passed	Passed
10	01/02/2023	A	170	1	17	0.43	Passed	Passed	Passed	Yellow	Passed	Passed
11	02/02/2023	A	170	1	16	0.39	Passed	Passed	Passed	Light brown	Passed	Passed
12	03/02/2023	A	168	1	17	0.43	Passed	Passed	Passed	Light brown	Passed	Passed
13	04/02/2023	A	161	1	13	0.34	Passed	Passed	Passed	Brown	Passed	Passed
14	05/02/2023	A	174	1	15	0.35	Passed	Passed	Passed	Brown	Passed	Passed
15	06/02/2023	A	172	1	17	0.38	Passed	Passed	Passed	Brown	Passed	Passed
16	07/02/2023	A	173	1	18	0.43	Passed	Passed	Passed	Brown	Passed	Passed
17	08/02/23	A	167	1	17	0.48	Passed	Passed	Passed	Brown	Passed	Passed
18	09/02/2023	A	169	1	15	0.44	Passed	Passed	Passed	Brown	Passed	Passed
19	10/02/2023	A	171	1	17	0.47	Passed	Passed	Passed	Brown	Passed	Passed
20	11/02/2023	A	174	1	14	0.35	Passed	Passed	Passed	Brown	Passed	Passed

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Restaurant - Israel-May 2022												
Meets the standard	Smell	Color	Sediments (משקעים)	Frying	Clarity (צלילות)	FFA%	TPM After filter 08.30	Mixing time in minutes	Temp. (CELSIUS)	Experiment Sample Z/A	Date	Day Of Filtration
Information - the restaurant's oil is changed every 3 working days - it becomes black and frothy - an example of the oil after 3 days of frying without a Beyond Oil filter powder												
Failed	Failed	Black	Failed	Failed	Failed	1.87	28		168	Z		1.1
Beginning of an experiment with Beyond Oil - Filtering with a filtering machine, armadillo type												
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.29	7.4	10	169	0	01/05/2022	1
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.19	7.9	10	170	A	02/05/2022	2
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.21	9	10	170	A	03/05/2022	3
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.27	11	10	168	A	04/05/2022	4
Passed	Passed	Yellow	Passed	Passed	Passed	0.2	10	10	167	A	05/05/2022	5
Passed	Passed	Yellow	Passed	Passed	Passed	0.29	12.5	10	169	A	06/05/2022	6
Passed	Passed	Yellow	Passed	Passed	Passed	0.27	11.5	10	171	A	07/05/2022	7
Passed	Passed	Yellow	Passed	Passed	Passed	0.4	13.5	10	174	A	08/05/2022	8
Passed	Passed	Yellow	Passed	Passed	Passed	0.42	14.5	10	170	A	09/05/2022	9
Passed	Passed	Yellow	Passed	Passed	Passed	0.43	15	10	172	A	10/05/2022	10
Passed	Passed	Light brown	Passed	Passed	Passed	0.39	17	10	170	A	11/05/2022	11
Passed	Passed	Light brown	Passed	Passed	Passed	0.37	16	10	168	A	12/05/2022	12
Passed	Passed	Brown	Passed	Passed	Passed	0.34	12	10	161	A	13/05/2022	13
Passed	Passed	Brown	Passed	Passed	Passed	0.36	14	10	174	A	14/05/2022	14
Passed	Passed	Brown	Passed	Passed	Passed	0.39	16	10	172	A	15/05/2022	15
Passed	Passed	Brown	Passed	Passed	Passed	0.43	17	10	173	A	16/05/2022	16
Passed	Passed	Brown	Passed	Passed	Passed	0.47	18	10	167	A	17/05/2022	17
Passed	Passed	Brown	Passed	Passed	Passed	0.43	16	10	168	A	18/05/2022	18
Passed	Passed	Brown	Passed	Passed	Passed	0.42	17	10	175	A	19/05/2022	19
Passed	Passed	Brown	Passed	Passed	Passed	0.34	15	10	176	A	20/05/2022	20

Restaurant - Yifat - Israel- December 2022- January 2023													
Meets the standard	Smell	Color	Sediments(משקעים)	Frying	Clarity(צלילות)	FFA%	TPM After filter	TPM Before filter-	Mixing time - in minutes	Temp. (CELSIUS)	Experime Sample Z/A	Date	Day Of Filtration
							08.30	23.30					
Information - the restaurant's oil is changed every 3 working days - it becomes black and frothy - an example of the oil after 3 days of frying without a Beyond													
Failed	Failed	Black	Failed	Failed	Failed		1.43	24		175	Z	23/12/2022	1.1
Beginning of an experiment with Beyond Oil - adding powder at night in a special pot - measuring the night before and in the morning after filtering													
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.18	6			173	0	24/12/2022	1
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.07	5.5	6	5	171	A	25/12/2022	2
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.16	7.5	8.5	30	172	A	26/12/2022	3
Passed	Passed	Light Yellow	Passed	Passed	passed	0.23	10	13.5	30	179.1	A	27/12/2022	4
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.23	13.5	14.5	120	175	A	28/12/2022	5
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.27	14	17.5	30	174	A	29/12/2022	6
Passed	Passed	Light Yellow	Passed	Passed	Passed	0.6	14.5	18.5	חצי דקה	170	A	30/12/2022	7
Passed	Passed	Yellow	Passed	Passed	Passed	0.35	16	17	1	166	A	31/12/2022	8
Passed	Passed	Yellow	Passed	Passed	Passed	0.44	13.5	18.5	30	167	A	01/01/2023	9
Passed	Passed	Yellow	Passed	Passed	Passed	0.47	14.5	17	30	172	A	02/01/2023	10
Passed	Passed	Yellow	Passed	Passed	Passed	0.52	16	19.5	30	172	A	03/01/2023	11
Passed	Passed	Yellow	Passed	Passed	Passed	0.5	15	18.5	30	178	A	04/01/2023	12
Passed	Passed	Yellow	Passed	Passed	Passed	0.56	15	18.5	30	165	A	05/01/2023	13
Passed	Passed	Golden Yellow	Passed	Passed	Passed	0.63	14	19	30	175	A	06/01/2023	14
Passed	Passed	Golden Yellow	Passed	Passed	Passed	0.51	15.5	18	30	163	A	07/01/2023	15

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Restaurant - Ifat - Israel- July 2022												
Meets the standard	Smell	Color	Sediments (משקעים)	Frying	Clarity (צלילות)	FFA%	TPM After filter 08.30	Mixing time in minutes	Temp. (CELSIUS)	Experiment Sample Z/A	Date	Day Of Filtration
Information - the restaurant's oil is changed every 3 working days - it becomes black and frothy - an example of the oil after 3 days of frying without a Beyond Oil filter powder												
Failed	Failed	Black	Failed	Failed	Failed	1.65	24		170	Z		1.1
Beginning of an experiment with Beyond Oil - Filtering with a filtering machine, armadillo type												
Passed	Passed	Light	Passed	Passed	Passed	0.09	6.8	10	161	0	26/06/2022	1
Passed	Passed	Yellow	Passed	Passed	Passed	0.11	7.4	10	174	A	27/06/2022	2
Passed	Passed	Light	Passed	Passed	Passed	0.13	7.9	10	172	A	28/06/2022	3
Passed	Passed	Yellow	Passed	Passed	Passed	0.18	9	10	173	A	05/06/2022	4
Passed	Passed	Yellow	Passed	Passed	Passed	0.2	10	10	175	A	06/06/2022	5
Passed	Passed	Yellow	Passed	Passed	Passed	0.17	11	10	176	A	07/06/2022	6
Passed	Passed	Yellow	Passed	Passed	Passed	0.22	12	10	172	A	08/06/2022	7
Passed	Passed	Yellow	Passed	Passed	Passed	0.26	14	10	170	A	09/06/2022	8
Passed	Passed	Yellow	Passed	Passed	Passed	0.29	14.5	10	168	A	10/06/2022	9
Passed	Passed	Yellow	Passed	Passed	Passed	0.32	13.5	10	174	A	11/06/2022	10
Passed	Passed	Light brown	Passed	Passed	Passed	0.39	15	10	172	A	12/06/2022	11
Passed	Passed	Light brown	Passed	Passed	Passed	0.37	16	10	173	A	13/06/2022	12
Passed	Passed	Brown	Passed	Passed	Passed	0.33	14	10	167	A	14/06/2022	13
Passed	Passed	Brown	Passed	Passed	Passed	0.35	12.5	10	168	A	15/06/2022	14
Passed	Passed	Brown	Passed	Passed	Passed	0.39	14	10	175	A	16/06/2022	15
Passed	Passed	Brown	Passed	Passed	Passed	0.42	17	10	176	A	17/06/2022	16
Passed	Passed	Brown	Passed	Passed	Passed	0.44	15	10	172	A	18/06/2022	17
Passed	Passed	Brown	Passed	Passed	Passed	0.38	17	10	170	A	19/06/2022	18
Passed	Passed	Brown	Passed	Passed	Passed	0.39	17	10	168	A	20/06/2022	19
Passed	Passed	Brown	Passed	Passed	Passed	0.33	15	10	172	A	21/06/2022	20
Passed	Passed	Brown	Passed	Passed	Passed	0.38	15	10	171	A	22/06/2022	21
Passed	Passed	Brown	Passed	Passed	Passed	0.39	15	10	170	A	23/06/2022	22
Passed	Passed	Brown	Passed	Passed	Passed	0.36	17	10	168	A	24/06/2022	23

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